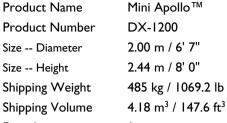


PRODUCT SPECIFICATION





Foundations

Concrete Volume 0.27 m³ / 9.5 ft³

ASTM F-1487

E T

2 years - 5 years Ages

Capacity 15

5.66 m / 18' 7" Use Zone -- Diameter 1.45 m / 4' 9" Fall Height







CSA Z614

18 months - 5 years 2 years - 6 years

15 15

5.60 m / 18' 4" 6.00 m / 19' 8" 1.45 m / 4' 9" 1.45 m / 4' 9"

*Note: Concrete must be minimum 3500 PSI / 25MPa

EN 1176

















Product Features:

MAIN SUPPORT POST: This inner support post provides support and stability to the rotational system.

This will be constructed of 5 9/16" (141.3mm) OD schedule 40 galvanized steel

pipe, embedded in a concrete foundation.

ROTATIONAL POST: This outer support post provides the anchoring point for climbing nets and allows

> the unit to rotate as one. This will be constructed from 6 5/8" (168mm) OD schedule 10 steel pipe finished with polyester powder coating. The top will be finished with a 1/2" (13mm) thick top plate. Integrated climbing net connection points will be included on the top plate and along the rotational support post as required. Integrated connection points for the deck will also be provided as

required.

The Rotational Post will rotate along with all other parts of the play equipment in **ROTATION:**

a way that prevents clothing entanglements or pinching.

These will be 2 7/8" (73.03mm) OD steel tubing finished with polyester powder **HORIZONTAL RINGS:**

coating. Rings will include integrated climbing net connection points as required.

20MM ROPE: These will be 20 mm diameter polyamide (nylon) / polyester rope cable with UV

> protection and fire retardant solution. Each rope consists of 6 strands each containing at least 24 galvanized steel reinforcing wires within a polyamide (nylon) / polyester braid, wrapped around a solid polymer core for a total of at least 144 galvanized steel reinforcing strands. Rope shall achieve a Class 7-8 Colourfastness

rating.

NET CONNECTIONS: Each location where the climbing nets meet the ring or post will have a one-piece

stainless steel junction sleeve compressed onto the rope and affixed to the post

or ring connector with a bolt and nut.



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PRODUCT SPECIFICATION

BALL KNOTS: This will be a one-piece compressed aluminum ball, compressed in place with 150

tons force (667 kN) to prevent the connection from moving and causing

premature cable wear.

BASIC FASTENERS: All fasteners for component attachments are stainless steel.

BEARINGS: This will be maintenance-free self-lubricating nylon, sealed and integrated into the

central post, leaving no apparent mechanism.

DECKING: This will be constructed of custom cut 1/8" (3.2mm) thick punched steel decking

> with 1 5/8" (41.3mm) angle frame, 1/8" (3.2mm) thick, welded perpendicular to the deck surface for support. Deck sections are coated with Polyarmor® G17 having

a minimum thickness of 20 mils (508 µm).

INSTALLATION: This should be installed only by a licensed playground installer, trained and

certified on the relevant playground standards in place in the region of installation,

e.g., NPSI, CPSI or similar certified.

NO-ENCROACHMENT ZONE: Where required, this will be an obstacle-free zone that does not necessarily meet

the requirements of the protective surfacing zone. See applicable standard for

more information.

CAN/CSA-Z614 **COMPLIANT WITH:**

ASTM F-1487 EN-1176

CPSC Handbook for Public Playground Safety

Certified to EN 1176:2008 TÜV SÜD Certificate N° Z1 13 08 84504 002 **TÜV CERTIFIED:**

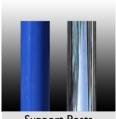
IPEMA CERTIFIED: The DX-1200 identified in this specification sheet is IPEMA certified. The use and

layout of the DX-1200 conforms to the requirements of ASTM F1487 and CSA

Z614. To verify product certification visit www.ipema.org.

† Where proper surfacing is used, this product meets the ADAAG guidelines for

accessibility, allowing the same play possibilities for people of all abilities.



Support Posts



Climbing Net - 20 mm



Net Connector



Ball Knot

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PRODUCT SPECIFICATION







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